



SERVICE BULLETIN

Classification: BF94-025	Reference: NTB94-093	Date: October 11, 1994
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1995 MAXIMA REAR WINDOW RUBBER MOLDING REPLACEMENT PROCEDURE

APPLIED VEHICLE(S): All 1995 (A32) Maxima's

SERVICE INFORMATION

The rear window rubber molding of the 1995 Maxima has been designed to be replaceable without removing the back glass. If molding replacement is required please use the following procedure.

SERVICE PROCEDURE

1. Open trunk lid and remove the lower rear window molding.
2. Begin rear window rubber molding removal by lifting ends with needle nose pliers or similar tool.
3. Close trunk lid and continue molding removal by carefully pulling molding out of the pinchweld. Removal of molding in one piece without tearing will reduce clean up.

CAUTION: Do not lean elbows or body on the roof panel.

4. Scrape off old urethane adhesive sealant and any remaining molding remnants from the entire pinchweld. Use a "U-Blade" Cut Out Knife.

Note: Be careful not to scratch the paint surface, especially the roof edge corner.

5. Clean any loose urethane adhesive out of pinchweld using air pressure or a small brush.

NOTE: Use adequate eye protection.

6. Open trunk lid and apply primer to the pinchweld, applying it evenly using a clean brush or application dauber.

Note: Be sure to apply primer to all paint scratches within the pinchweld area to prevent rust. Apply primer at pinchweld corners and ends to promote molding adhesion.

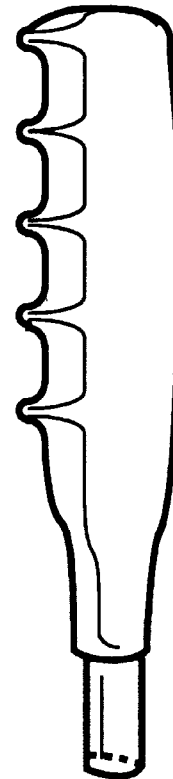
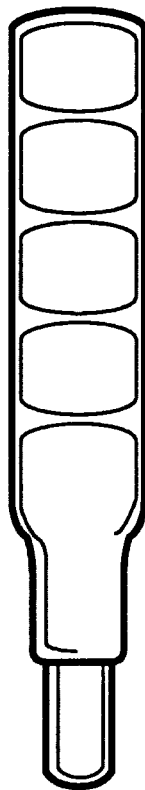
7. Load the urethane sealant cartridge into the sealant gun, and apply a continuous 1/8" bead (maximum) of sealant along glass side of the pinchweld. For sealant hardening time, refer to sealant instructions.
8. Press the rubber molding into place starting at one end, allowing about a 1 1/2" overlap, working towards the other end. Press the molding evenly so it will not rise from the body. Pay special attention to the corners and ends.
Note: Do not stretch the molding.
9. Insert rubber molding ends into lower molding (tongue and groove fit). Re-install lower molding and ensure proper fit.
10. Clean up adhesive residue with 3M General Purpose Adhesive Cleaner #08984 or similar cleaning solvent.

Tools/Materials:

The following tools and materials are recommended. Use all Essex or all 3M materials only on any single repair job; do not intermix product brands.

Special Tools*	Essex Materials	3M Materials
"U-Blade" Cut Out Knife (C.R. Laurence #BK1055 or similar tool.	#U-413 Pinchweld Primer (Black)	#08608 Super Fast Urethane Primer (Black)
	#U-400SF Urethane Adhesive	#08609 Super Fast Urethane
Replacement "U-Blade" #BK1056		

* See illustrations on following page.



"U - Blade" Cut Out Knife #BK 1055



Replacement "U - Blade" #BK 1056

PARTS INFORMATION

DESCRIPTION	PART #/PFP	QUANTITY
Rear Window Molding Ass'y	79752-40U10	1
Rear Window Molding Ass'y	79772-40U10	1

CLAIMS INFORMATION

OPERATION	OP CODE	PNC	CS	CT	FRT
Rpl Rear Window Molding Ass'y	UG16AA	79810	*	*	0.5 hrs

* As required